

MAR 29 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D206-781-031
Job Sheet 175162



Part No: D206-781-031

Job Qty: 3 ea

Part Name: Baggage Compartment Protectors - Floor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/9/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	3 pcs		4/9/18	0.00	0.00	Packaging1-2		
120	QC	3 pcs		4/9/18	0.00	0.00	QC4		
125	DC	3 pcs		4/9/18	0.00	0.00	DC		
130	Packaging	3 pcs		4/9/18	0.00	0.00	Packaging3-1		
140	QC21-FG	3 Ea		4/9/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-031 CHG 001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-031 Location:FG025

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-8	Insert	6 Ea (2 ea)	90-Start up Operation	3443503441B
D3031-3	Loop	3 Ea (1 ea)	90-Start up Operation	F159720
D3878-1	Baggage Protector-Floor	3 Ea (1 ea)	90-Start up Operation	5056319
D3918-1	Placard	3 Ea (1 ea)	90-Start up Operation	5057094
MS24694-S50	Screw	42 Ea (14 ea)	90-Start up Operation	5034410

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-8	6	75	0
	D3031-3	3	12	0
	D3878-1	3	3	0
	D3918-1	3	28	0
	MS24694-S50	42	328	0

50-2063

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation		Disposition			Completed By _____ Supervisor _____ Inspector _____
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Lc ☐ Folio/Pro ☐ Grain ☐ Weld ☐ Wrong Sto ☐ Out of Sequ ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐			
		OTHER : _____			

Container No: S056433
 Part: D206-781-031
 Job No: 175162
 Serial No/Batch: S056433
 Revision: _____
 Inspector: _____



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Date: 03/29/18

Turning Sequence ☐



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002063	S056417	80-004-2-8	Insert	S034413	ST584	6
002063	S056392	D3031-3	Loop	f159730	ST016	3
002063	S056383	D3918-1	Placard	S027094	ST056	3
002063	S056382	MS24694-S50	Screw	S034410	ST284	42

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/29/18 9:19 AM dart.quirion.sonia

REFERENCE ONLY

25.48 PARTS LIST

25.48.1 BELL 206 A/B

D206-781-011/-021/-051 FLOOR PROTECTOR KITS

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

D206-781-031/-041/-061 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

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